

Date: Friday, 01/08/2008 2:34:01 PM
 User: Julie Lecocq

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: LATERAL BRACE ASSEMBLY
Job Number	: 40874		
Estimate Number	: 13324		
P.O. Number	:	Part Number	: D3783041
This Issue	: 01/08/2008 S.O. No. :	Drawing Number	: D3783 REVA
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 31/07/2008 Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	: 40307	Material	:
Written By	:	Due Date	: 08/08/2008
Checked & Approved By	: <u>JULIE LECOCQ</u>	Qty:	12 Um: Each
Comment	: Est Rev:A 08-05-19 new issue DD verified by:ec Est Rev:B 08-06-17 rev.a as per dwg DD verified by:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

2.0	D37691	Tube
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)

Tube

batch: B40975

mf

3.0	D37651	Clevis
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s)

Clevis

batch: B40971

mf

4.0	AN513A	Bolt
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s)

Bolt

batch: m108167

mf

5.0	AN960JD516	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 48.0000 Each(s)

Washer

batch: m108246

or (NAS1149D0568J)batch:

mf 08-08-18

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: LATERAL BRACE ASSEMBLY

Job Number: 40874

Part Number: D3783041

Job Number:

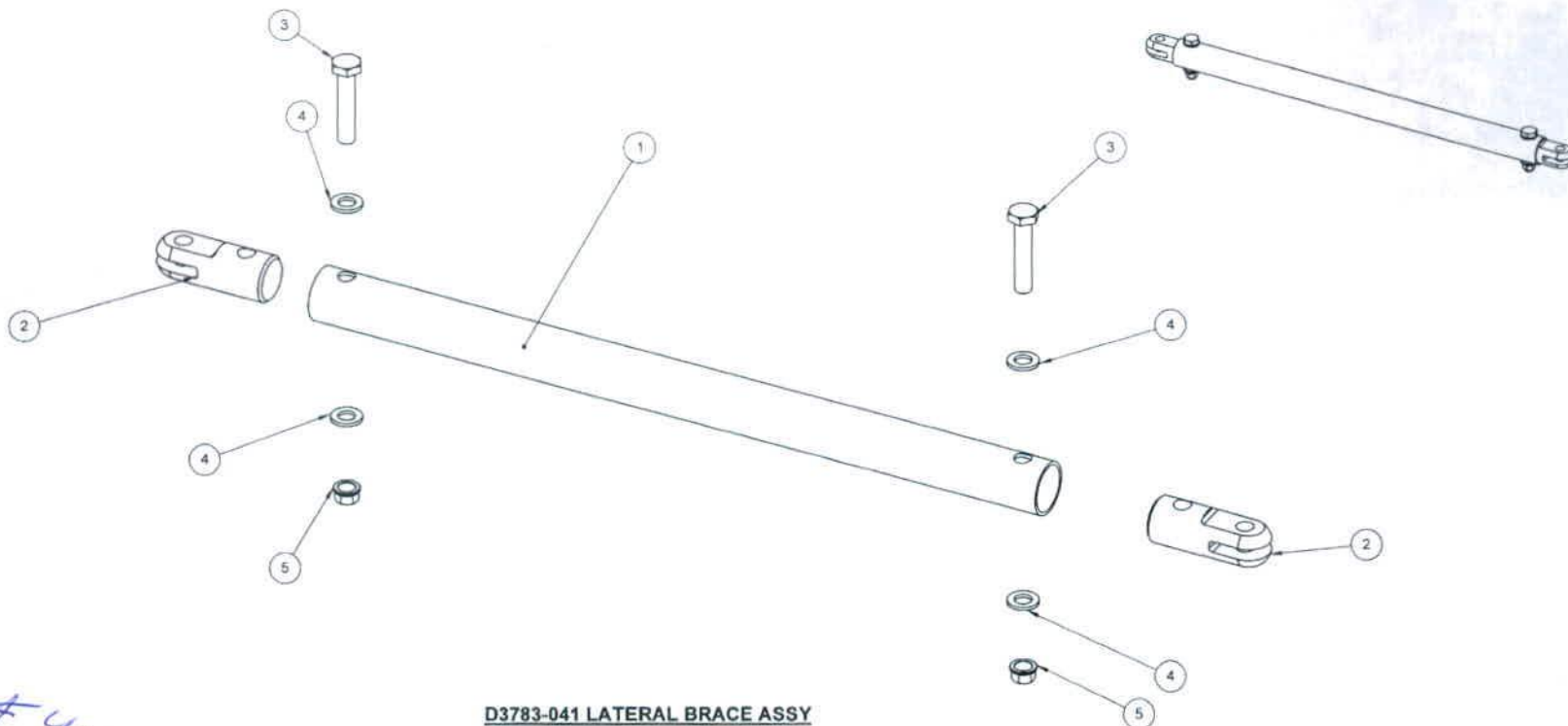


Seq. #:	Machine Or Operation:	Description :
6.0	MS21042L5	Nut
Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s) Nut batch: <u>m/08471</u> mf 08-08-18		
7.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 1-assemble as per dwg D3783 <u>08/08/19</u> (2)		
8.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP <u>08/08/19</u> (2)		
9.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>GA</u> mf 08-08-19		
10.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE <u>08/08/19</u> <u>08/08/19</u>		

Job Completion



mf 08-08-19



D3783-041 LATERAL BRACE ASSY

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-041)
1	D3769-1	TUBE	1
2	D3765-1	CLEVIS	2
3	AN5-13A	BOLT	2
4	NAS1149D0568J	WASHER (AN900JD516)	4
5	MS21042L5	NUT	2

RELEASED
08-06-16/10

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.52 lbs

A NEW ISSUE		HS	08.06.04
REV	DESCRIPTION		BY DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3783	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BRACE ASSEMBLY	NTS
DATE	08.06.04	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPERTY AND CONFIDENTIAL. USE IS LIMITED TO THE EXPRESS COMMISSION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON OR AGENCY WITHOUT PERMISSION FROM DART AEROSPACE LTD.	

